

Repair Movies

- mechanical -



Xperia™ M4 Aqua

E2303, E2306, E2312, E2333, E2353, E2363

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To view the embedded repair movies in this document, Acrobat Reader version 8 (or later) and Flash Player version 8 (or later) must be installed on your computer.

For best picture quality, select “Actual size” or “100%” as zoom level in Acrobat Reader. To magnify while keeping an acceptable picture quality, increase the zoom level to 200%.

If the movies appear to be jerky or blurred when viewing on-line, this is probably caused by the connection speed being too slow. In that case, right-click with the mouse on the document name and select Save Target As to download the repair movie document for off-line viewing.

For general information about repair movies, refer to 1220-1333: Generic Repair Manual - mechanical

1 Movies

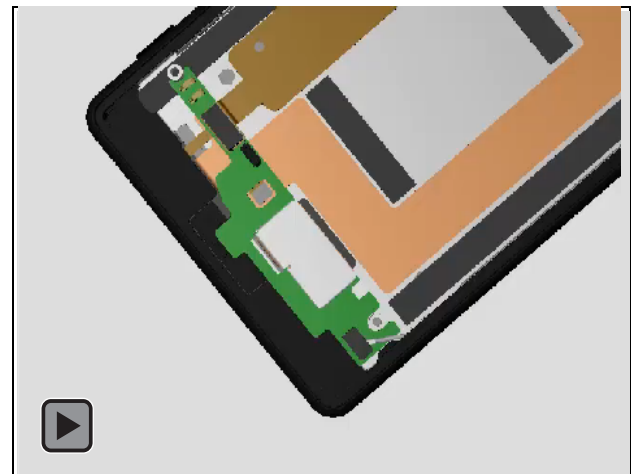
1.1 Disassembly

1. Back Panel
2. Battery
3. Thermal Film
4. USB Holder 2
5. Main PBA Assy
6. Speaker Module Assy
7. Front Cover Assy



1.2 Reassembly

1. Front Cover Assy
2. Speaker Module Assy
3. Main PBA Assy
4. USB Holder 2
5. Thermal Film
6. Battery
7. Back Panel



2 Revision History

Rev.	Date	Changes / Comments
1	2015-May-06	Initial release
2	2015-May-22	Delete Gasket 2nd Mic related action